

Automation Torch Setup Guide

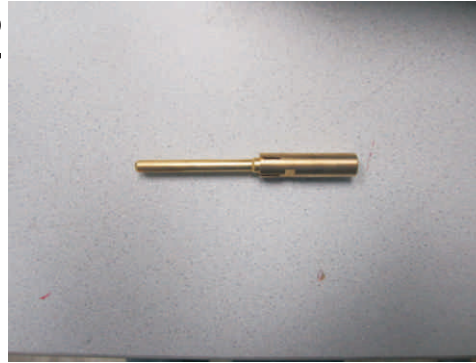
Identify the Tungsten Collet (left) and the Electrode Case.

1



Insert the two Collets together

2



Identify the Electrode Collet and insert it into the case.

3



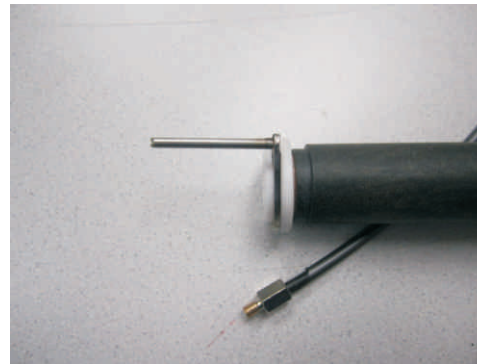
Insert the Tungsten into the Electrode Case, adjust stickout and tighten.

4



Install the ring insulator and the ring onto the torch shaft.
(you need to remove the steel stud on ring)

5



Install the Nozzle Insulator and the Gas Lens on the torch.
Screw in tight.

6



Insert the Nozzle

7

