

TIP TIG HOTWIRE 18 SUPER COOL TORCH

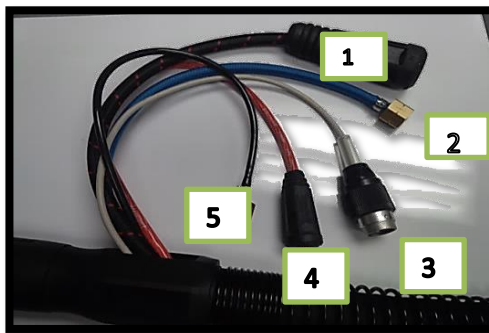


Materials: Steel/Stainless/Aluminum
Duty Cycle 400A / 100%

COMPLETE TORCH ASSEMBLY

10002461	TIP TIG 18 SC HW TORCH WITH ORANGE LINER (14FT)	\$995.00	ea.
10002465	TIP TIG 18 SC TORCH W/ORANGE LINER (STEEL/STAINLESS/ALUM) (20.5 F	\$1,235.00	ea.
10002463	TIP TIG HW 18 SC TORCH WITH U/D BUTTON AND ORANGE LINER (14 FT)	\$1,115.00	ea.

INTERNAL PARTS

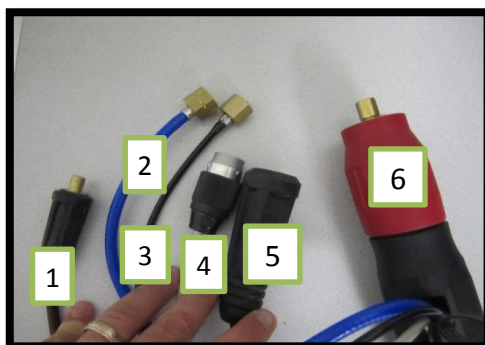


1	99906010	TIP TIG TORCH POWER CABLE 10mm ² , 4,25m	\$134.00	ea.
2	77700198	TIP TIG TORCH BLUE WATER HOSE WITH CONNECTION FITTING	\$20.00	ea.
3	99906018	TIP TIP GREY CONNECTING CABLE 4*0,5mm ² (14.5ft)	\$29.57	ea.
4	60000112-A	HOTWIRE (RED) CABLE ASSEMBLY (16ft)	\$66.65	ea.
5	99906016	TIP TIG TORCH GAS HOSE, BLACK ID3-W1 (12.5ft)	\$15.70	ea.
	99906212	TIP TIG BLACK LINER Ø 4,8*2,3mm w/180mm WIRE FEED CONDUIT (15FT)	\$27.50	ea.
	99906213	TIP TIG BLACK LINER Ø 4,8*2,3mm W/ WIRE FEED CONDUIT (20.5ft)	\$38.25	ea.
	99906225	TIP TIG ORANGE LINER WITH BRONZE SPIRAL LINER (14ft)	\$90.65	ea.
	99906226	TIP TIG ORANGE LINER WITH BRONZE SPIRAL (20.5ft)	\$124.60	ea.
	99906227	TIP TIG ORANGE LINER WITH BRONZE SPIRAL (23 ft)	\$136.00	ea.

TORCH BODY

99903360	TIP TiG WP 18SC TORCH BODY	\$163.65 ea.
----------	----------------------------	--------------

FEEDER CONNECTION PARTS (FROM LEFT TO RIGHT)



1	60000158	MALE DINSE CONNECTOR (HOTWIRE CABLE)	\$8.70 ea.
2	95500386	TIP TiG BRASS WATER INLET CONNECTOR G3/8" RH (BLUE HOSE)	\$6.75 ea.
3	77700158	TIP TiG GAS CONNECTION NUT - G1/4" RH (BLACK HOSE)	\$3.15 ea.
4	77700356	SERIES 5-PIN BAJONET CONNECTOR (GREY CABLE)	\$44.05 ea.
5	95500388	TIP TiG CURRENT/WATER CONNECTION NUT G3/8" LH (Power Cable)	\$6.75 ea.
6	95500810	TIP TiG hand torch central connection complete	\$64.90 ea.

HANDLE PARTS



Current Assembly



Switch Assembly



Older Style

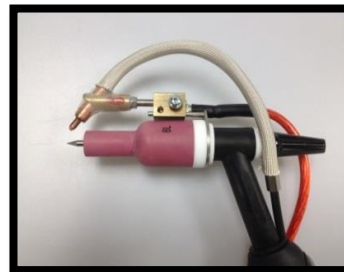
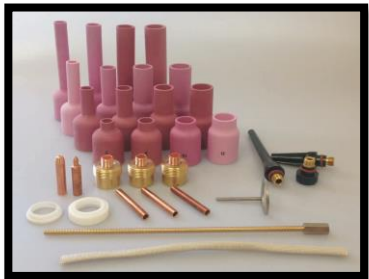
CURRENT ASSEMBLY

99903436	TIP TiG TORCH HANDLE	\$86.35 ea.
99903438	TIP TiG GREY PUSH BUTTON TORCH SWITCH ASSEMBLY WITH COVER	\$42.90 ea.
99903439	TIP TiG TORCH HANDLE SWITCH WITH 30cm CABLE (ASSEMBLY)	\$52.50 ea.

OLDER STYLE

99903405	TIP TiG HANDLE ERGO ROCKER SWITCH	\$103.75 ea.
----------	-----------------------------------	--------------

CONSUMABLES - LARGE CONFIGURATION



Gas Lens

99900524	18SC GAS LENS 3/32" - LARGE	\$15.00	ea.
99900526	18SC GAS LENS 1/8" - LARGE	\$15.00	ea.
99900528	18SC GAS LENS 5/32" - LARGE	\$15.00	ea.

Collets

99901031	18 SC COLLET 3/32" - LARGE	\$5.50	ea.
99901032	18 SC COLLET 1/8" - LARGE	\$5.50	ea.
99901033	18 SC COLLET 5/32" - LARGE	\$5.50	ea.

Ring

77700630	TIP TIG BLOCK HOLDER - OUTSIDE PIN	\$16.80	ea.
77700631	TIP TIG BLOCK HOLDER - INSIDE PIN	\$16.80	ea.

Insulators

77700208	TIP TIG 18SC INSULATOR - HEAVY DUTY(PART 1)	\$15.75	ea.
77700209	TIP TIG 18SC INSULATOR - HEAVY DUTY (PART 2)	\$15.75	ea.
77700210	TIP TIG 18SC INSULATOR - HEAVY DUTY (PART 3)	\$15.75	ea.

Nozzles

77700530	LARGE CERAMIC NOZZLE #6 (3/8")	\$4.40	ea.
77700532	LARGE CERAMIC NOZZLE #8 (1/2")	\$4.40	ea.
77700533	LARGE CERAMIC NOZZLE #10 (5/8")	\$4.40	ea.
77700534	LARGE CERAMIC NOZZLE #12 (3/4")	\$4.40	ea.
77700570	LARGE CERAMIC NOZZLE #6L (3/8")	\$9.00	ea.
77700571	LARGE CERAMIC NOZZLE #8L (1/2")	\$9.00	ea.
77700572	LARGE CERAMIC NOZZLE #10L (5/8")	\$9.00	ea.
77700573	LARGE CERAMIC NOZZLE #12L (3/4")	\$9.00	ea.

CONSUMABLES -LARGE CONFIGURATION (CON'T)

Nozzles - Con't

77700575	LARGE CERAMIC NOZZLE #6XL (3/8")	\$10.25	ea.
77700576	LARGE CERAMIC NOZZLE #8XL (1/2")	\$10.25	ea.
77700577	LARGE CERAMIC NOZZLE #10XL (5/8")	\$10.25	ea.
77700578	LARGE CERAMIC NOZZLE #12XL (3/4")	\$10.25	ea.
77700585	LARGE CERAMIC NOZZLE #6XXL (3/8")	\$15.00	ea.
77700586	LARGE CERAMIC NOZZLE #8XXL (1/2")	\$15.00	ea.
77700587	LARGE CERAMIC NOZZLE #10XXL (5/8")	\$15.00	ea.
77700588	LARGE CERAMIC NOZZLE #12XXL (3/4")	\$15.00	ea.

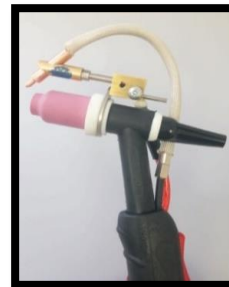
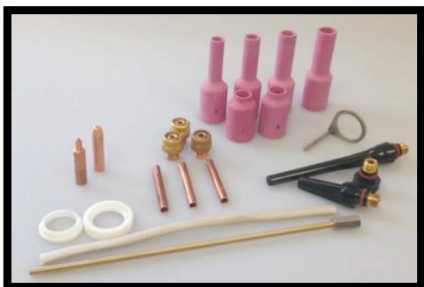
Back Caps

77700240	18SC SHORT BACK CAP	\$5.05	ea.
77700241	18SC MEDIUM BACK CAP	\$5.25	ea.
77700242	18SC LARGE BACK CAP	\$5.75	ea.

Spare Parts Box - Large

77701000-B	TIP TIG WP 18 SC CONSUMABLE PARTS KIT - LARGE	\$860.00	ea.
------------	---	----------	-----

CONSUMABLES - MEDIUM CONFIGURATION



Gas Lens

99900024	TIP TIG GAS LENS 3/32 18SC SMALL	\$21.00	ea.
99900026	TIP TIG GAS LENS 1/8 18SC SMALL	\$21.00	ea.
99900028	TIP TIG GAS LENS 5/32 18SC SMALL	\$21.00	ea.

Collets

99901031	18SC HD JUMBO COLLET 3/32"	\$5.50	ea.
99901032	18SC HD JUMBO COLLET 1/8"	\$5.50	ea.
99901033	18SC HD JUMBO COLLET 5/32"	\$5.50	ea.

CONSUMABLES - MEDIUM CONFIGURATION (CON'T)

Ring		
77700630	TIP TIG BLOCK HOLDER - OUTSIDE PIN	\$16.80 ea.
77700631	TIP TIG BLOCK HOLDER - INSIDE PIN	\$16.80 ea.
Insulator		
77700214	TIP TIG HW 18SC INSULATOR RING	\$12.95 ea.
77700252	TIP TIG 20 SC NOZZLE INSULATOR - MEDIUM	\$15.00 ea.
Nozzles		
99902050	MEDIUM CERAMIC NOZZLE #5 (5/16")	\$5.25 ea.
99902052	MEDIUM CERAMIC NOZZLE #6 (3/8")	\$5.25 ea.
99902054	MEDIUM CERAMIC NOZZLE #7 (7/16")	\$5.25 ea.
99902056	MEDIUM CERAMIC NOZZLE #8 (1/2")	\$5.25 ea.
99902060	MEDIUM CERAMIC NOZZLE #5L (5/16")	\$9.95 ea.
99902062	MEDIUM CERAMIC NOZZLE #6L (3/8")	\$9.95 ea.
99902064	MEDIUM CERAMIC NOZZLE #7L (7/16")	\$9.95 ea.
99902066	MEDIUM CERAMIC NOZZLE #8L (1/2")	\$9.95 ea.
Back Caps		
77700240	18SC SHORT BACK CAP	\$5.05 ea.
77700241	18SC MEDIUM BACK CAP	\$5.25 ea.
77700242	18SC LARGE BACK CAP	\$5.75 ea.
 Spare Parts Box - Medium		
77701003-A	TIP TIG WP 18 SC CONSUMABLE SPARE PARTS KIT - MEDIUM	\$875.00 ea.

CONSUMABLES - COMMON PARTS

Tip Holder		
77700685	TIP TIG HW UNIVERSAL 42 DEG CONTACT TIP HOLDER (RED) - PIPE	\$59.25 ea.
77700686	TIP TIG HW UNIVERSAL 39 DEG CONTACT TIP HOLDER (BLUE) - PLATE	\$59.25 ea.
Liner		
77700566-A	BRONZE SPIRAL LINER 185MM	\$12.30 ea.
Insulator		
60000215-A	SILICONE SLEEVE (7.5")	\$4.00 ea.
Tips - Regular		
77700536	CONTACT TIP .035 YELLOW	\$4.50 ea.
77700537	CONTACT TIP .045 BLUE	\$4.50 ea.
77700537OS	CONTACT TIP .054 - OVERSIZED DIA., BLACK	\$4.50 ea.
77700538	CONTACT TIP .068 RED	\$4.50 ea.

CONSUMABLES - COMMON PARTS (CON'T)

Narrow Groove -Tips

77700536B	TIP TIG CONTACT TIP .035 1.0-40MM YELLOW -BEVELED .035 TIP	\$10.00	ea.
77700537B	TIP TIG CONTACT TIP .045 1.2-40MM BLUE - BEVELED .045 TIP	\$10.00	ea.

Ceramic Coated Contact Tips

77700570-T	18SC CERAMIC COATED NARROW CONTACT TIP .030 (GREEN) (0.8mm)	\$21.95	ea.
77700571-T	18SC CERAMIC COATED NARROW CONTACT TIP .035" (YELLOW) (1.0 mm)	\$21.95	ea.
77700572-T	18SC CERAMIC COATED NARROW CONTACT TIP .045 (BLUE)(1.2mm)	\$21.95	ea.

Narrow Tip Ceramic Coated Contact Tips

77700850	CERAMIC COATED NARROW CONTACT TIP - .030 W/BRONZE SPIRAL (GREI	\$21.95	ea.
77700851	CERAMIC COATED NARROW CONTACT TIP-.035 W/BRNZE SPIRAL (YELLO	\$21.95	ea.
77700852	CERAMIC COATED NARROW CONTACT TIP - .045 W/BRONZE SPRIAL (BLU	\$21.95	ea.

Long Narrow Tip Ceramic Coated Contact Tips

77700955	TIP TIG LONG NARROW GAP CERAMIC COATED TIP - .030 (GREEN)	\$21.95	ea.
77700957	TIP TIG LONG NARROW GAP CERAMIC COATED TIP - .045 (BLUE)	\$21.95	ea.
77700960	LONG NARROW GAP CERAMIC COATED TIP - .030 W/BRNZE SPIRAL (GREE	\$22.69	ea.
77700962	LONG NARROW GAP CERAMIC COATED TIP-.035 W/BRNZE SPIRAL (YELLC	\$22.69	ea.

Tip Assemblies

77700601-A	TIP TIG HW 18SC CERAMIC NARROW GROOVE .035 w/ 7.5 " LINER	\$31.95	ea.
77700602-A	TIP TIG HW 18SC CERAMIC NARROW GROOVE .045 w/ 7.5 " LINER	\$31.95	ea.
77700603-A	TIP TIG HW 18SC COPPER TIP .035 w/ 7.5 " LINER ASSY	\$13.95	ea.
77700604-A	TIP TIG HW 18SC COOPER TIP .045 w/ 7.5 " LINER	\$13.95	ea.

Tungsten

TL05-7000-01-D	PREGROUND 5/32" - 7" TUNGSTEN DIAMOND GROUND	\$10.95	ea.
TL08-7000-01-D	PREGROUND 1/8" - 7" TUNGSTEN DIAMOND GROUND	\$7.75	ea.

Wire Feed Parts

777005691	TIP TIG OUTLET BRASS GUIDE	\$12.30	ea.
777005693-A	TIP TIG TEFLON OUTLET TUBE	\$24.95	ea.
88807158	TIP TIG U-Drive Roll (0.8 - 1.0mm)	\$33.95	ea.
88807162	TIP TIG U-Drive Roll (1.2-1.6mm)	\$33.95	ea.
88807172	TIP TIG U-Drive Roll (0.9-0.9mm)	\$33.95	ea.

Misc

BAM0183-A	BALLUFF BKS-PW-26/20-4" piece	\$4.55	ea.
60000108	HEAVY DUTY SIDE CUTTER	\$34.99	ea.
60000111	FOLD HEX KEY (1.5 - 6mm) ALLEN SET	\$10.50	ea.