

Description

It's the all new, all cased and all powerful. Completely redesigned and packed with our most advanced technology, it will make you rethink what TIP TIG is capable of. Suitable for Low Alloy Steel, Medium Alloy Steel, High Alloy Steel, Duplex, Super Duplex, Copper, Titanium, Aluminum, 9% Nickel Steel, and Highly heat resistant and galvanized materials.

Features

- Dynamic wire feeding for a controllable weld pool even with positional welding:
 The wire feeding is superimposed in parallel using a sinusoidal movement
- Up to 300 % faster welding speeds compared to TIG welding
- Up to 400 % improvement in deposition rate
- High process reliability and reproducible welding results
- Higher welding speed and easy handling
- Heat supply to the wire for improved deposition rate and an even lower risk of weld errors
- Perfect weld appearance, no weld spatters
- 4-Roll drive. Equipped for 0.8 mm (.030) / 0.9 mm (.035) / 1.0 mm (.040) /1.2 mm (.045) wires
- Can be used with any TIG welding machine





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Application range

TIG DC for Hot Wire applications, TIG AC for Cold Wire applications

Materials for Hot Wire applications

Low-, medium- and high alloyed steel, Duplex, Superduplex, Copper and Titanium, Stellite, highly heat resistent and galvanized materials.

Technical data

■ Input Voltage - 120 V (+/- 20 %)

Input Phase - '

Input Hz
 Duty Cycle (40 °C)
 Wire Feed Speed
 Wire Frequency
 Net Width
 Net Height
 Net Length
 50 / 60 Hz
 500 A / 100 %
 750 A / 100 M
 750 A / 100 M

Weight, wire feeder - 74 lbs













