Automation Torch Setup Guide

1. Identify the Tungsten Collet (left) and the Electrode Case.
2. Insert the two Collets together.
3. Identify the Electrode Collet and insert it into the case.
4. Insert the Tungsten into the Electrode Case, adjust stickout and tighten.
5. Install the ring insulator and the ring onto the torch shaft. (you need to remove the steel stud on ring)
6. Install the Nozzle Insulator and the Gas Lens on the torch. Screw in tight.
7. Insert the Nozzle