TIP TIG WP20 SC Setup

Universal Tip Holder Assembly
- Assembly Holder Block
- Adjustment Shaft

Tip / Liner Assembly
- Includes: Ceramic Contact Tip .035, .045 Liner Fiberglass Sleeve
- 7.5" Liner Assembly will work on Regular and Large Nozzle Sizes

Instructions:
1. Loosen the Set Screw inside the Tip Holder
2. Ring Insulator 77700230
3. Install Tungsten
4. Insert Nozzle onto Nozzle Insulator 77700340
5. Install Collet
6. Install block on ring and tighten
7. Insert Back Cap
8. Insert the Contact Tip and secure in place
9. Tip Assembly needs to have a uniformed radius as shown for best wire feeding results

Also Available in 39 (BLUE) Deg Tip Holder for PLATE Applications